



GENERIC RESIN TYPES

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This reference is intended to provide a means for identifying a suitable FRPI Laminate Specification for simple applications based upon resin, surface veil and cure recommendations made by Resin and FRP Equipment Manufacturers, Industry Consultants and FRPI. These generic resin types that make up the basis for FRPI Laminate Specifications were publicly developed by the Engineering Division of the Technical Association of the Pulp and Paper Industry (“TAPPI”) Corrosion and Materials Engineering Committee, committee assignment CA-4684. The committee that developed this reference was comprised of Resin and FRP Equipment Manufacturers. These generic resin types agreed upon were first published in a paper titled, “A Guide to the Use of Epoxy, Furan, Polyester and Vinyl Ester Equipment” in TAPPI Engineering Conference Book 1 in September 1989. Each resin manufacturer was recently contacted by FRPI, input was included and resin types updated to reflect industry mergers and acquisitions as well as currently available resins.

CAUTION: This reference **IS NOT** intended to suggest Manufacturer’s resins are chemical or functional equivalents to competing brands nor is the listing all inclusive. Extensive testing and documented case histories have proven some resin brands of the same type perform better than others in certain applications. Please contact resin manufacturers for detailed resin performance experience for your specific application prior to final selection.

To use this resin brand to FRPI Laminate Specification reference simply:

1. Obtain a resin and surface veil recommendation
2. Look up the resin recommended in the table below
3. Look across to the FRPI Generic Resin Type and note the category name
4. Turn to FRPI Laminate Certification Manual Tab 4 or Publications CD Laminate Specifications table of contents
5. Locate the FRPI Generic Resin Type
6. Choose Laminate Spec number corresponding with type and number of surface veils recommended

| FRPI GENERIC RESIN TYPE | RESIN MANUFACTURER BRANDS AND PRODUCT NUMBERS | | | | | |
|--|---|--------------|-----------|----------------|---|-------------------------|
| | AOC | ASHLAND | | | INTERPLASTIC | REICHHOLD |
| | Vipel® | Aropol® | Derakane® | Hetron® | CoREZYN® | Dion® |
| Isophthalic Polyester (rigid) | F701 | 7241 7242 | | | 75-AQ-001, S & W 75-AQ-010, S & W 75-AA-011 | 6631 |
| Isophthalic Polyester (resilient) | F737 F738 | 7334 | | | 75-AQ-610 | 6334 |
| Fire Retardant Halogenated Isophthalic Polyester | K733 | | | 99P 92FR | | FR7767 |
| Chlorendic Acid Polyester | K190 | | | 197-3 | 16-DA-097 | 797 |
| Bisphenol-A Polyester | F282 | | | 700 | | 382 (was Atlac) 6694 |
| Bisphenol-A Epoxy Vinyl Ester | F010 | | 411 | 922 | 8300 | 9100 9102 |
| Bis-A Epoxy VE (lower MW) | | | 411C | 922L | 8100-45 | |
| Bis-A Epoxy VE (higher HDT) | F007 | | 441 | 942 | 8360 | 9160 |
| Bis-A Epoxy VE (higher cross linked) | F080 | | 441 | 980 | 8710 8770 | 9160 |
| Bis-A Epoxy VE (higher cross linked, low VOC) | F083 | | 441 | 980/35 | 8360 | 9160 |
| Bis-A Epoxy VE (urethane modified) | | | | | | 9800 (was Atlac 580) |
| Fire Retardant Brominated Bisphenol-A Epoxy Vinyl Ester | K022-C K022-CN | | 510C | FR992 992SB | VE8450 VE8440M-AT | FR9300 |
| Fire Retardant Brominated Bis-A Epoxy VE (ASTM E84 Class I no AT) | K022-A | | 510A | | VE8440 | |
| Fire Retardant Brominated Bis-A Epoxy VE (higher cross linked) | K023 | | | 998 | | |
| Epoxy Novolac Vinyl Ester | F085 | | 470 | 970 | 8730 | 9400 |
| Epoxy Novolac VE (higher HDT) | F086 | | 470HT | | | |
| Fire Retardant Brominated Epoxy Novolac Vinyl Ester (No AT for K095) | K095 | | 510N | | | |
| Furan (“Furfuryl Alcohol”) | | | | 800 | | |